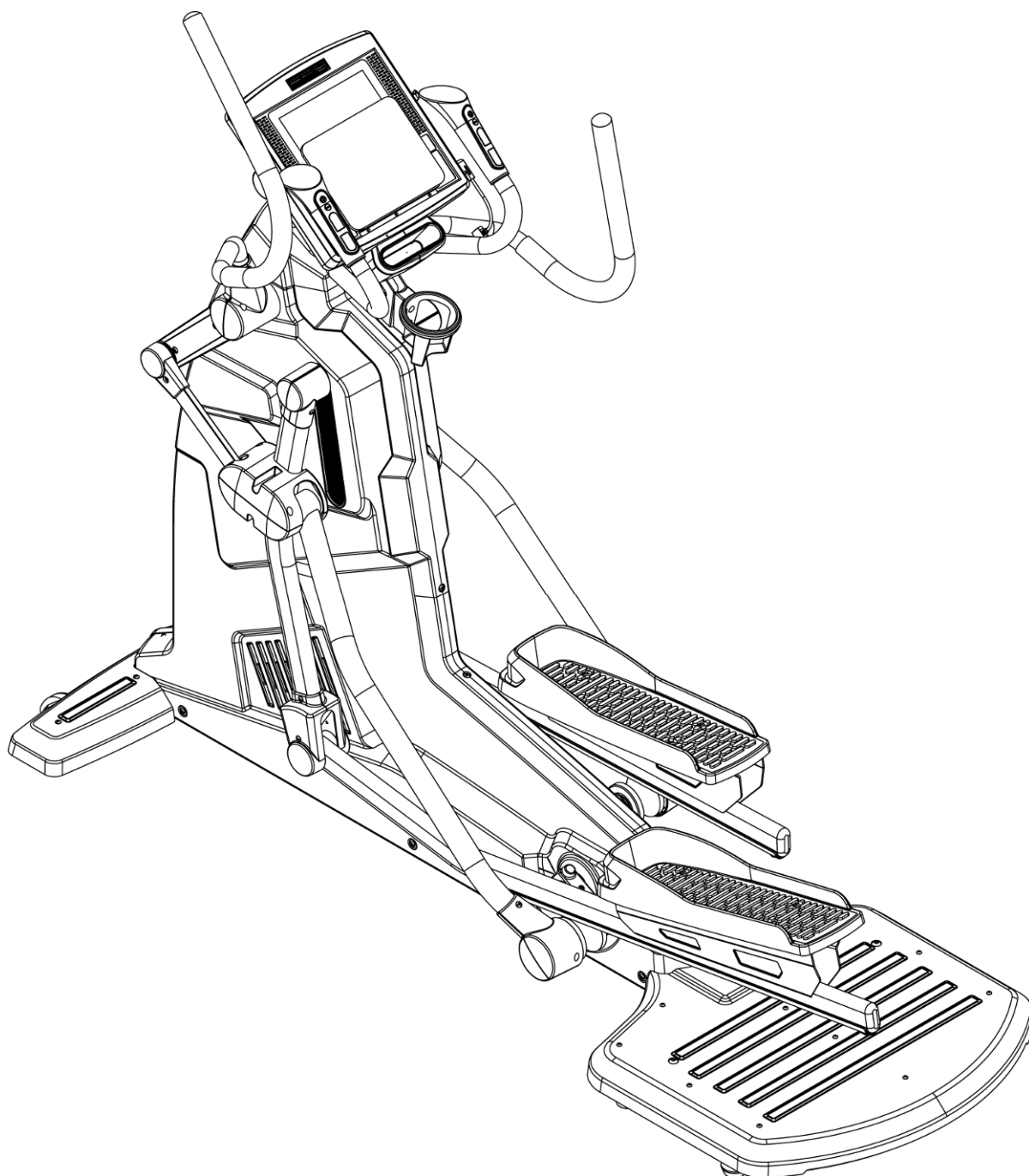
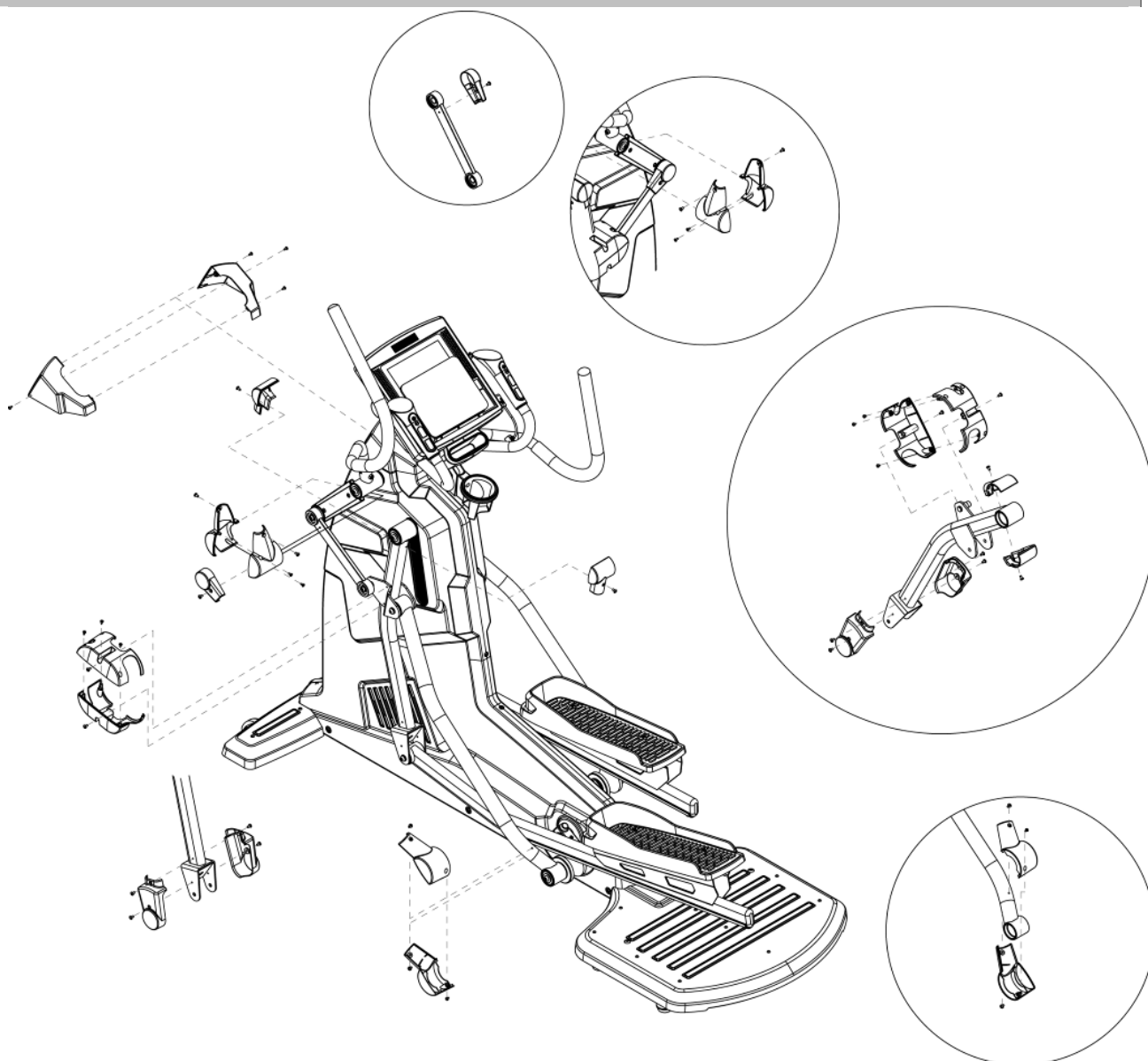


E22 Maintenance manual



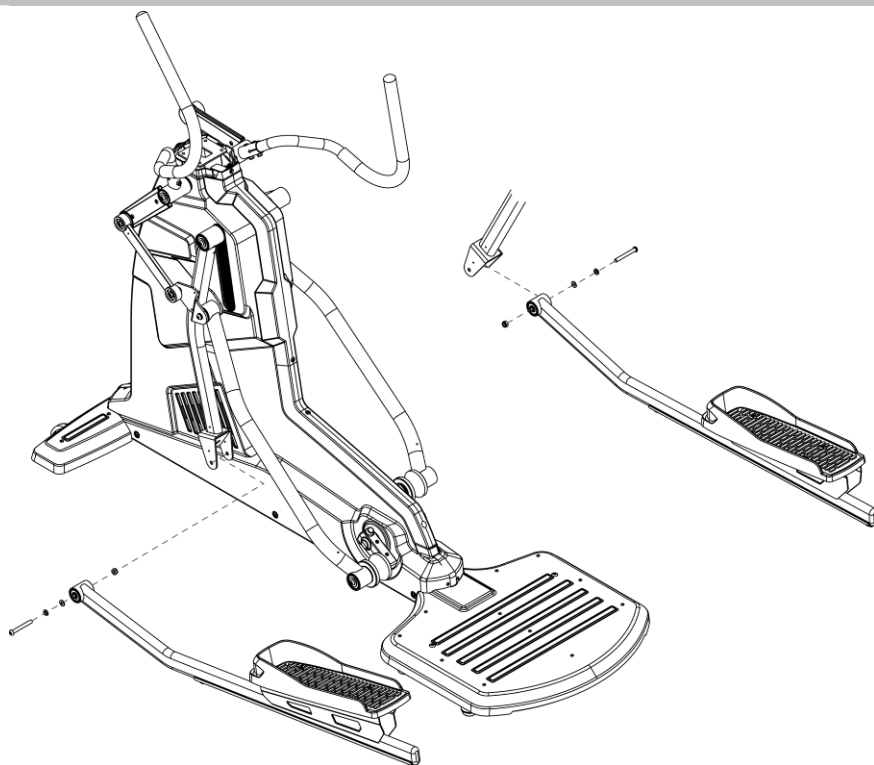
How to take off the covers and the tubes

STEP 1



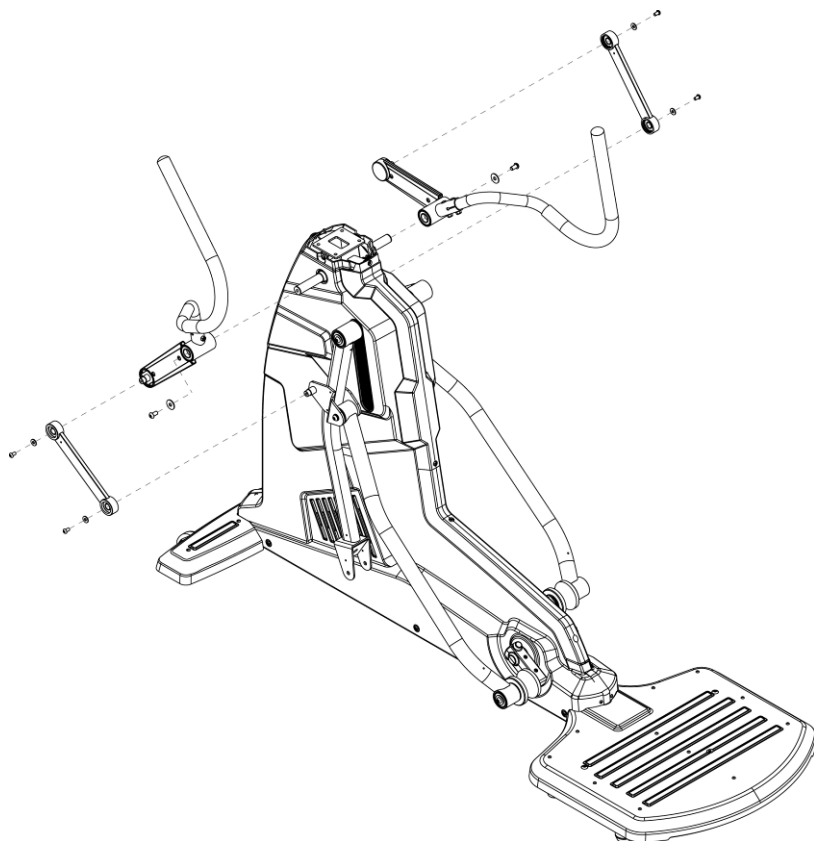
Loosen and take off the screws of the shaft decoration covers.

STEP 2



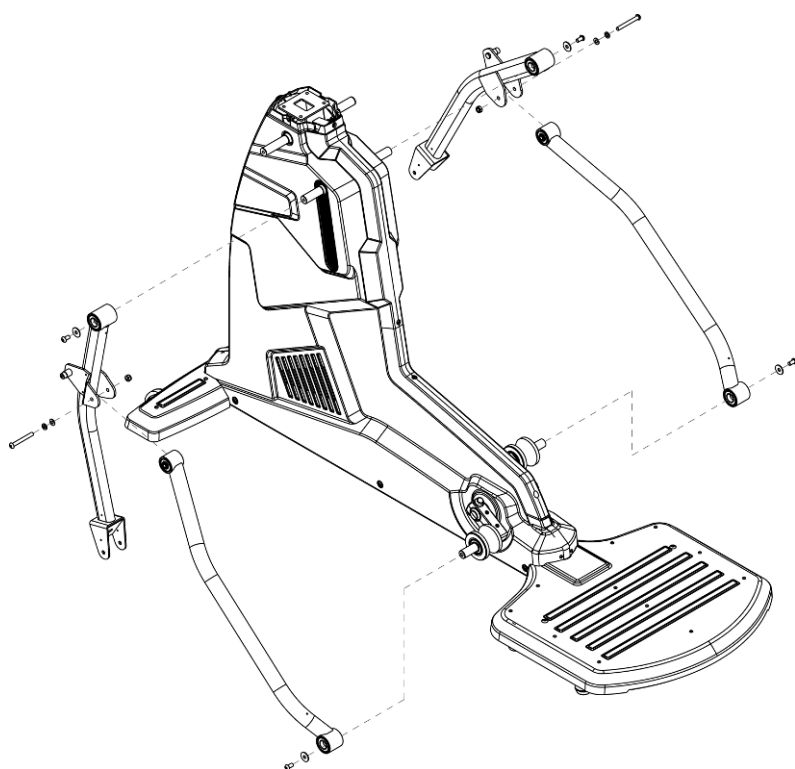
Loosen and take off the screws of the feet pedal set.

STEP 3



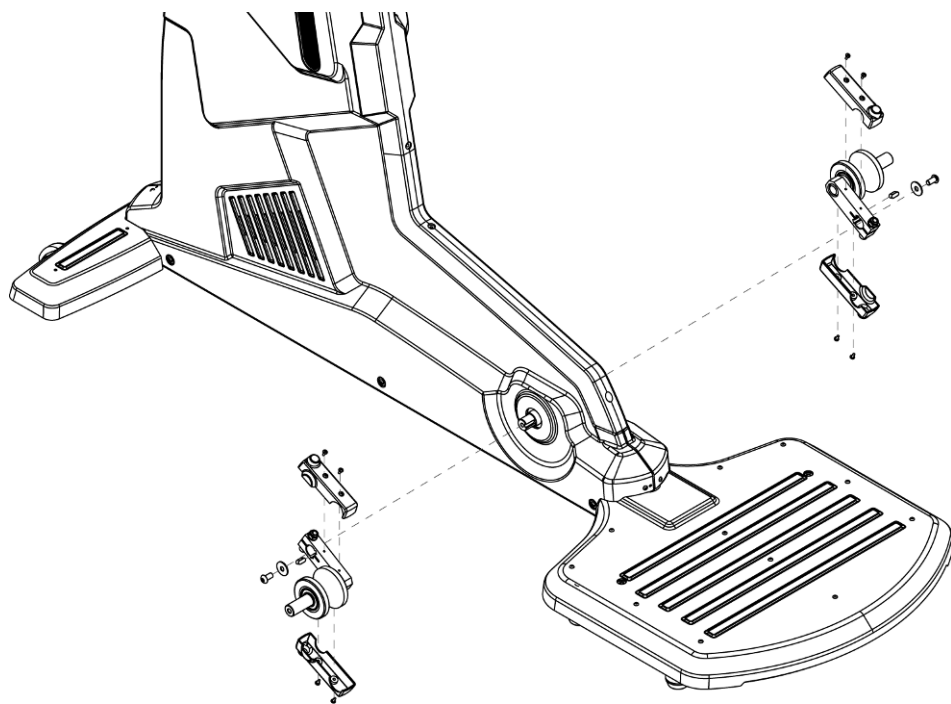
Loosen and take off the screws of the handrail tubes.

STEP 4



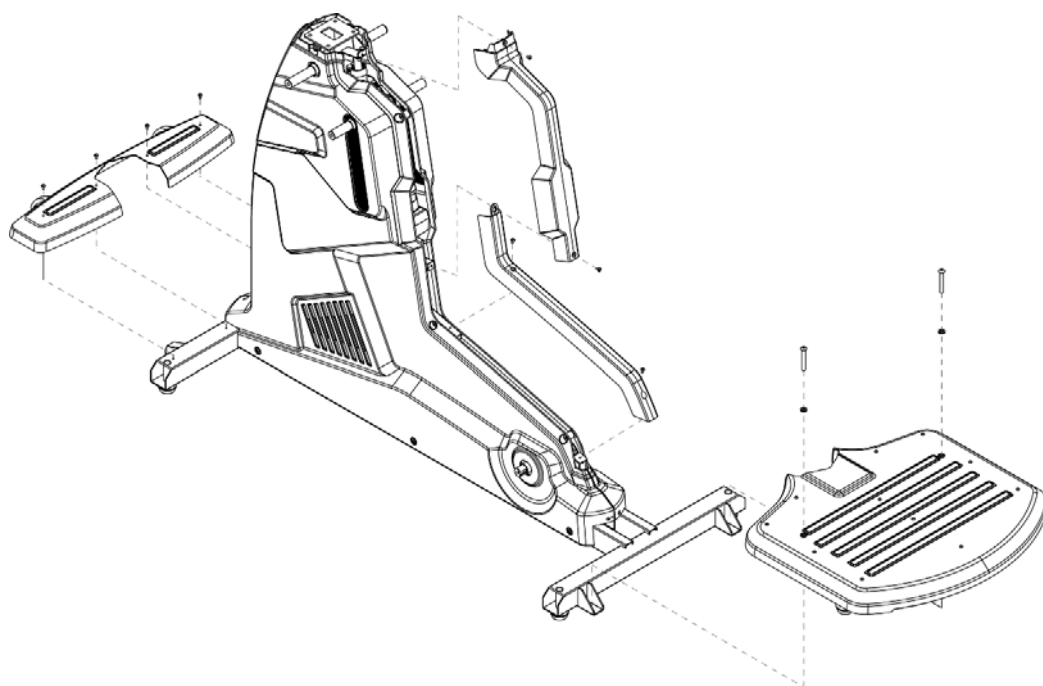
Loosen and take off the screws of the swing tube set and the linking pendulum tube set.

STEP 5



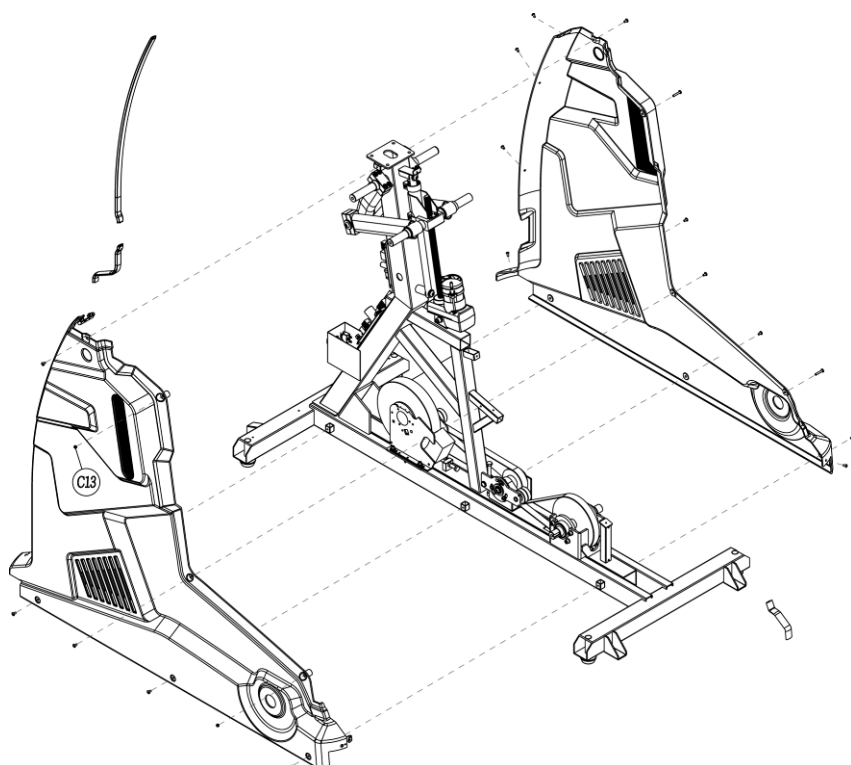
Disassemble the crank shaft decoration cover, and then the crank shafts set.

STEP 6



Disassemble the front bottom tube cover of the main frame, rear pedal set and upper cover of main frame in turns.

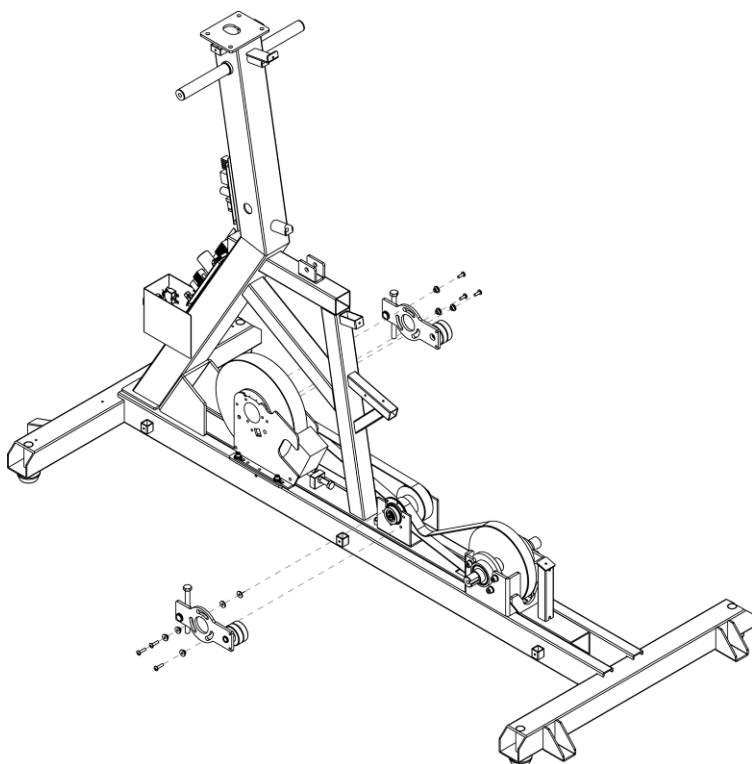
STEP 7



Take off the external cover of the main frame and the decoration bars.

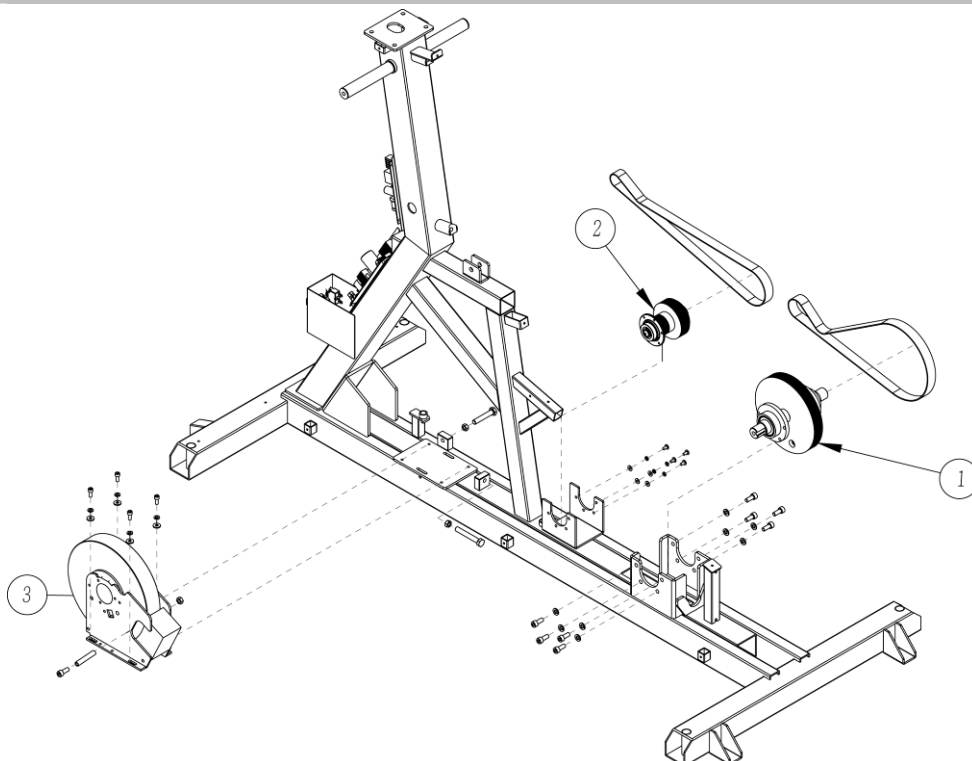
How to change the belt wheel set

STEP 8



Take off the idle wheels.

STEP 9



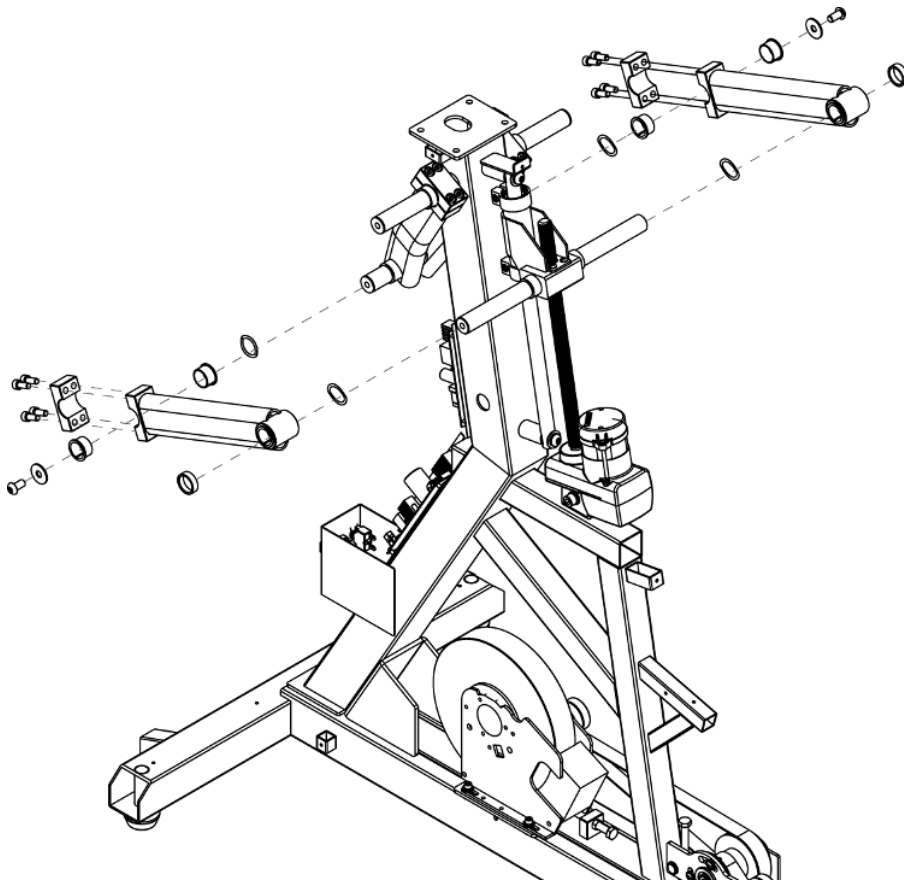
1. Loosen the screws of the big belt wheel and take off the whole big belt wheel

set.

2. Loosen the screws of the driving wheel (little belt wheel), and take off the driving wheels and the front & rear belts.
3. Loosen and take off the screws of the generator (If just need to replace of the generator, it does not need to take off the belt wheel sets).
4. When install the belt back, please notice that the tension of the belt.

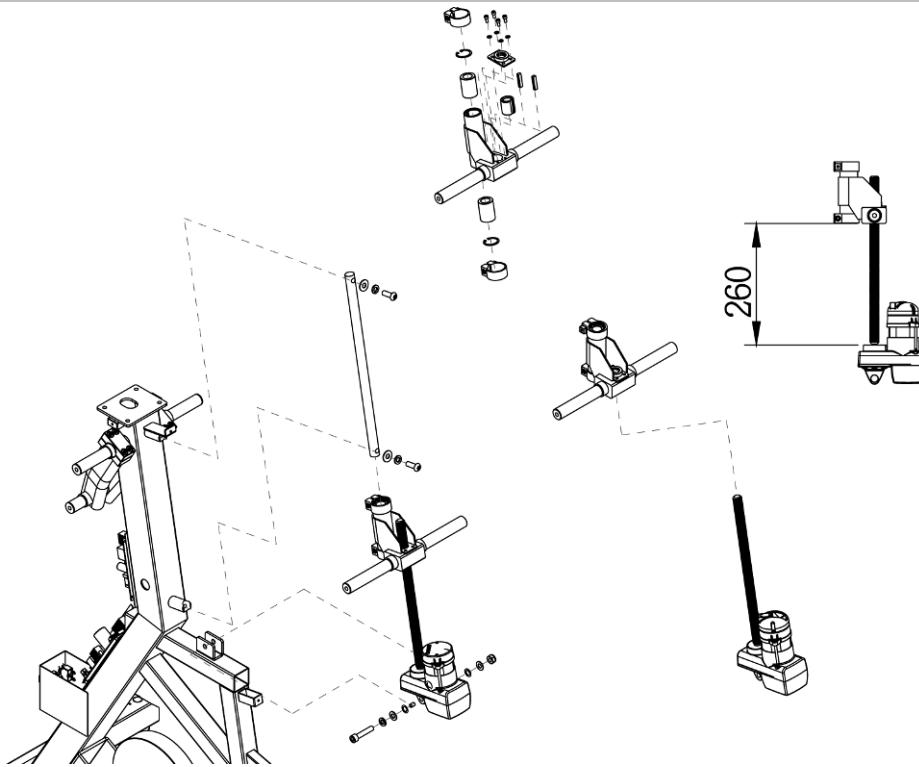
How to change the incline motor

STEP 10



Loosen the screws of the guide base linking tube assembly part and take off the guide base linking tube and fixing bearing bushing.

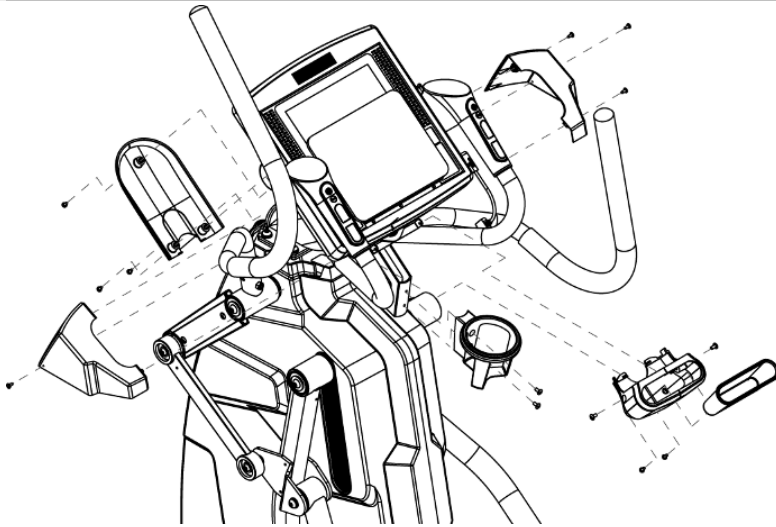
STEP 11



1. Loosen the screws of the guide base assembly part and the incline motor, and take off the guide base assembly and incline motor.
2. After install the incline motor back, please turn on the power and adjust the position to zero.
3. After the adjustment of incline motor, install the guide base assembly part, guide base linking tube to the original positions on the main frame.

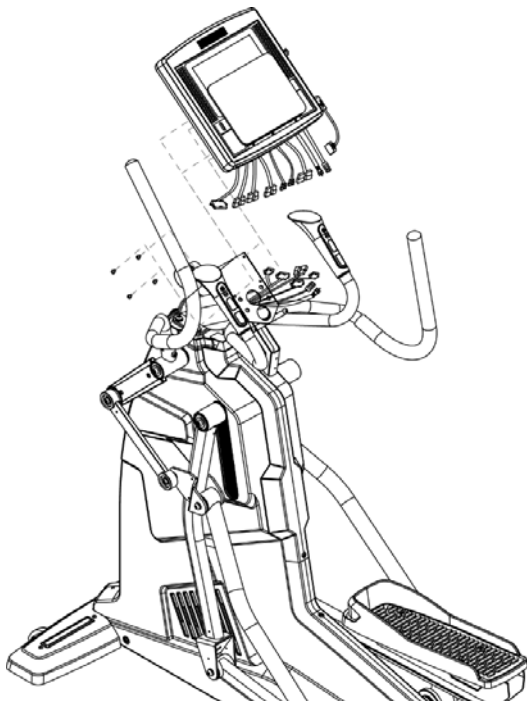
How to change the console set

STEP 12



1. Loosen the screws of the computer console front decoration cover, lower decoration cover, water holder, control tube decoration cover and take off these parts.
2. Take off the computer console, and please do not drag the wires carelessly.

STEP 13



1. Plug back the relative wires in turns, and lock back the computer console, please do not press the wires during the process.
2. Screw back all the plastic parts in turns.